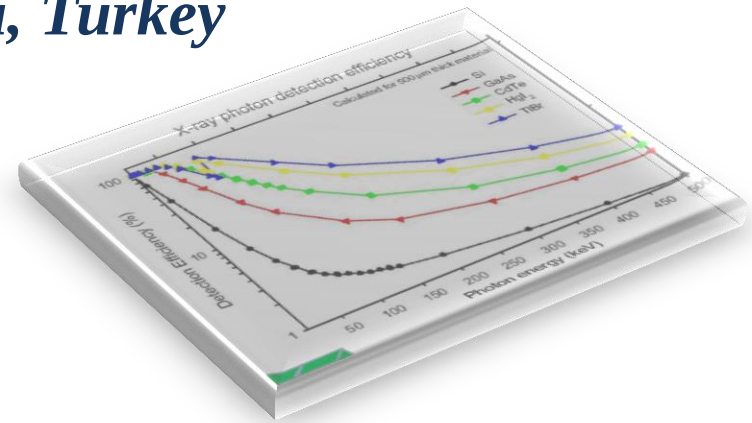
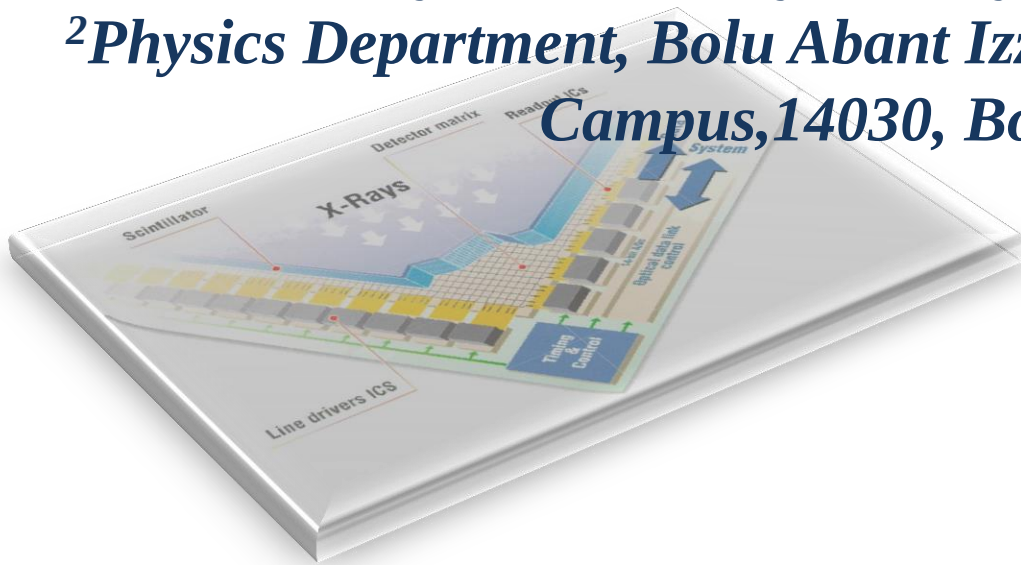


Structural and Electrical Characteristics of the $\text{Al}/\text{Al}_2\text{O}_3/\text{SiO}_2/\text{n-Si}$ Metal-Oxide-Semiconductor capacitor

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INTRODUCTION



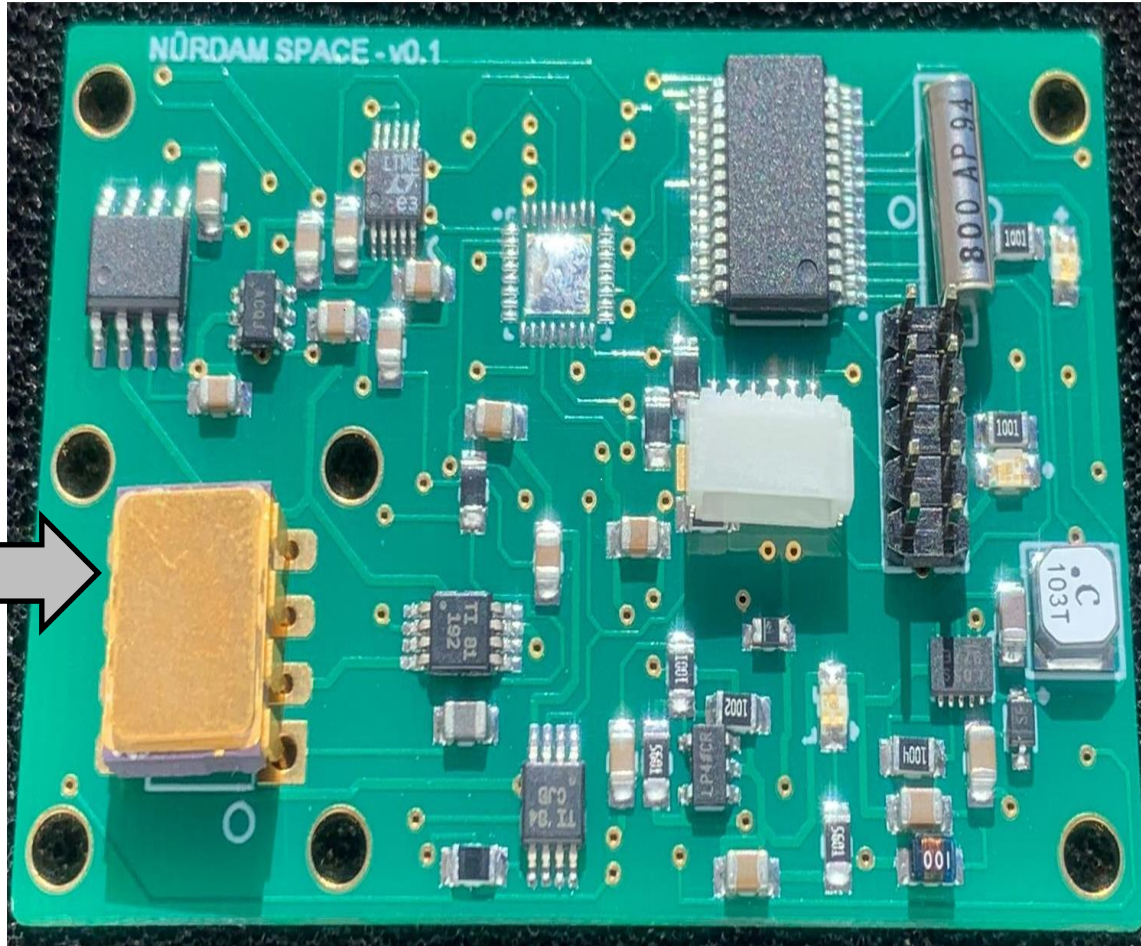
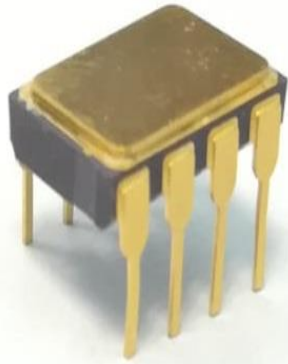
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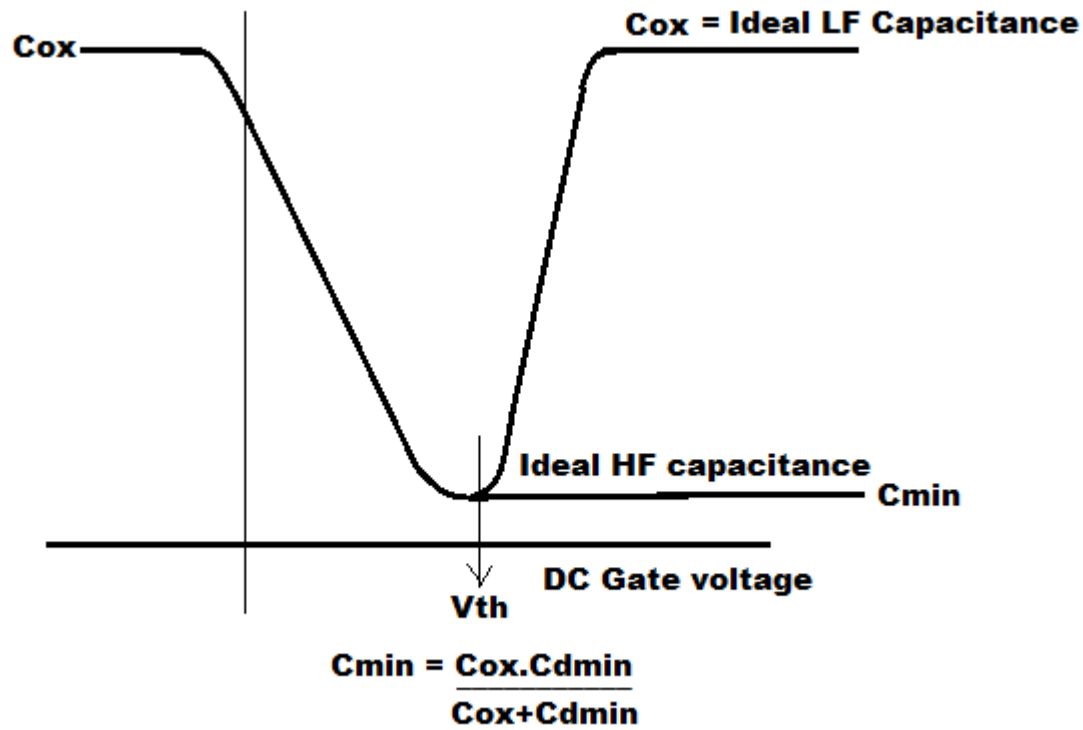
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A MOS based Field-Effective –Transistor (FET) for space applications fabricated at
Nuclear Radiation Detectors Applications and Research Center



C-V (capacitance-voltage) plots for an ideal MOS structure [1].

EXPERIMENT



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RCA cleaning of n-type Silicon wafers



SiO₂ Growth



Deposition of Al₂O₃



Post oxide deposition annealing



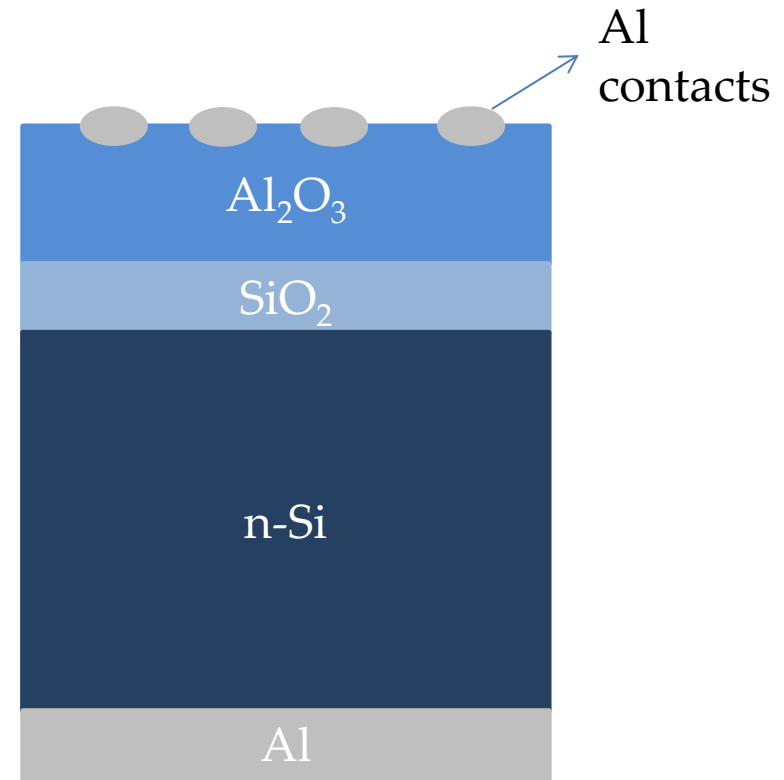
X-ray diffraction measurements



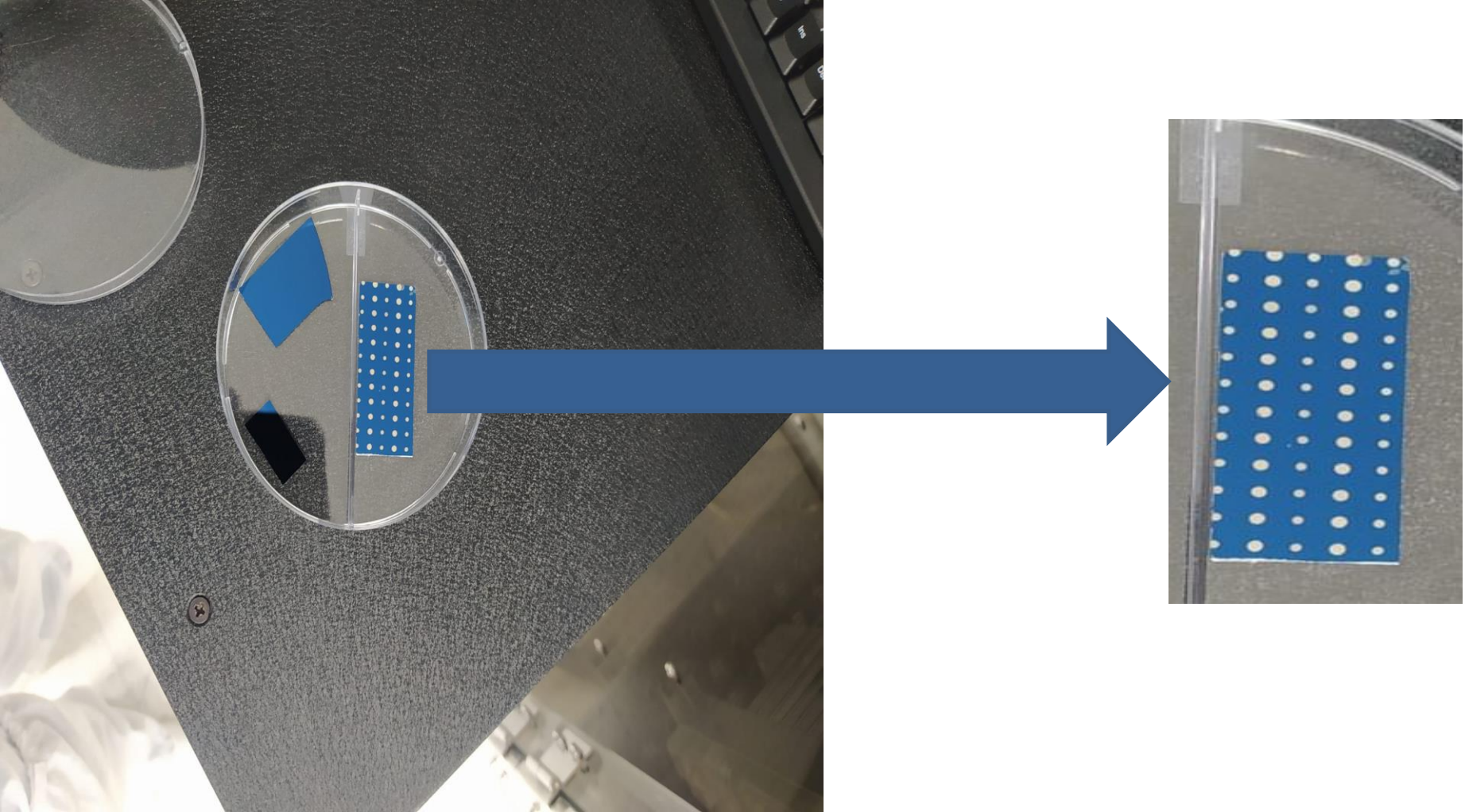
Metallization Process



C-V and G/w - measurements



Cross-section of Al/Al₂O₃/SiO₂/n-Si
MOS capacitor



The fabricated $\text{Al}/\text{Al}_2\text{O}_3/\text{SiO}_2/\text{n-Si}$ MOS capacitor



The sputter machine from which the Aluminum contacts were deposited

RESULTS AND DISCUSSIONS



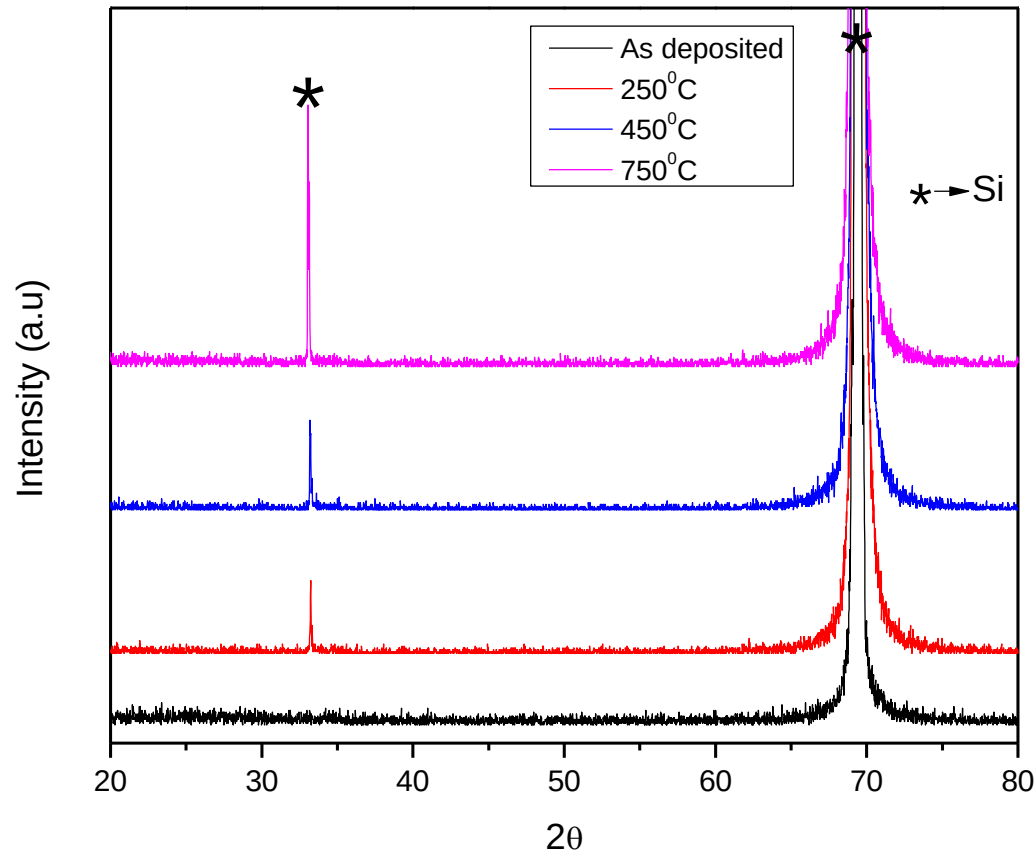
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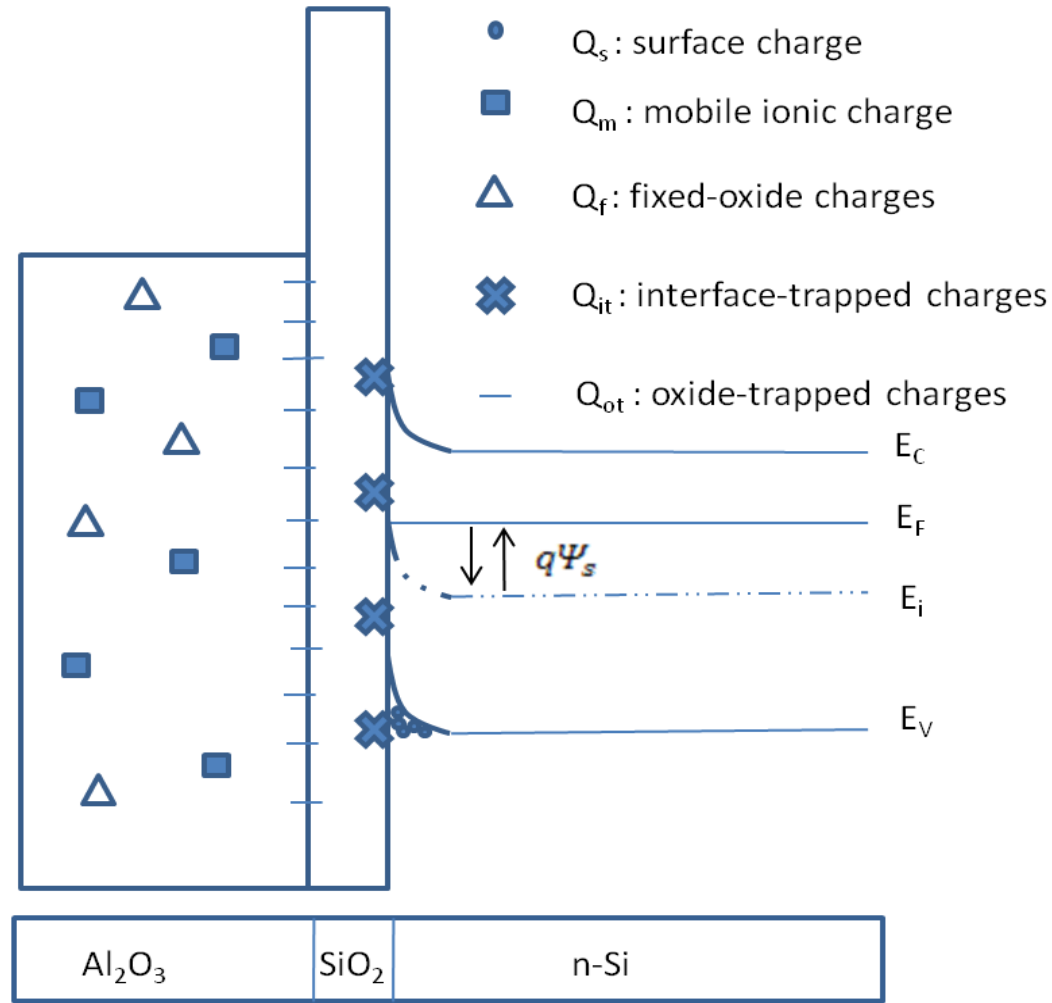
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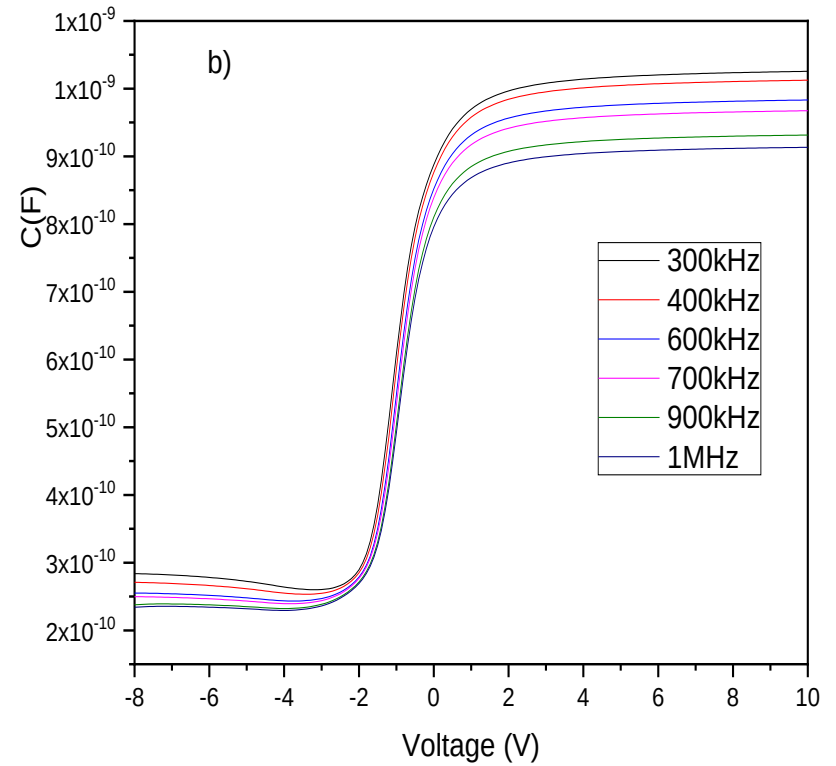
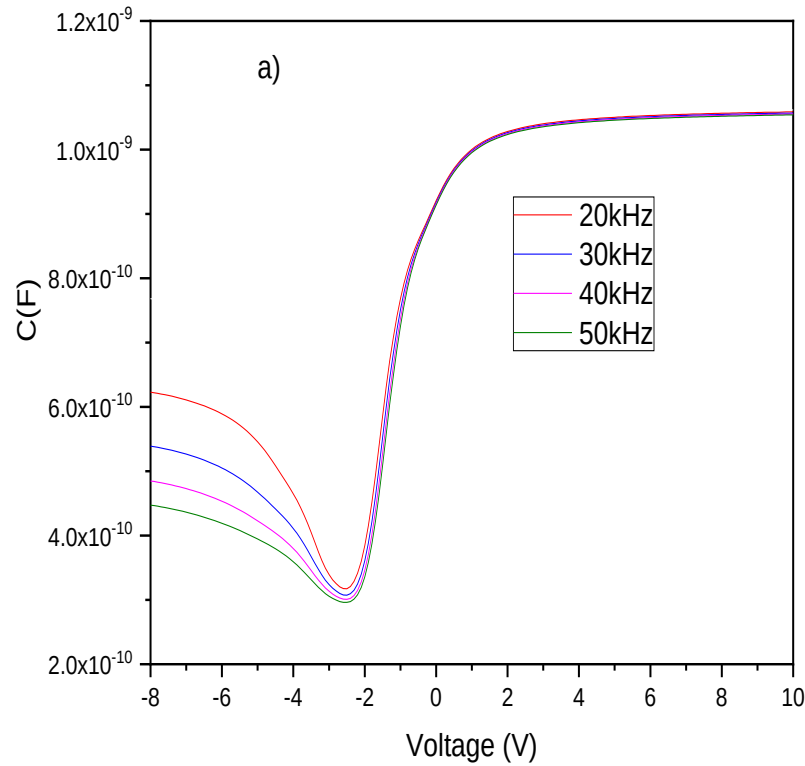




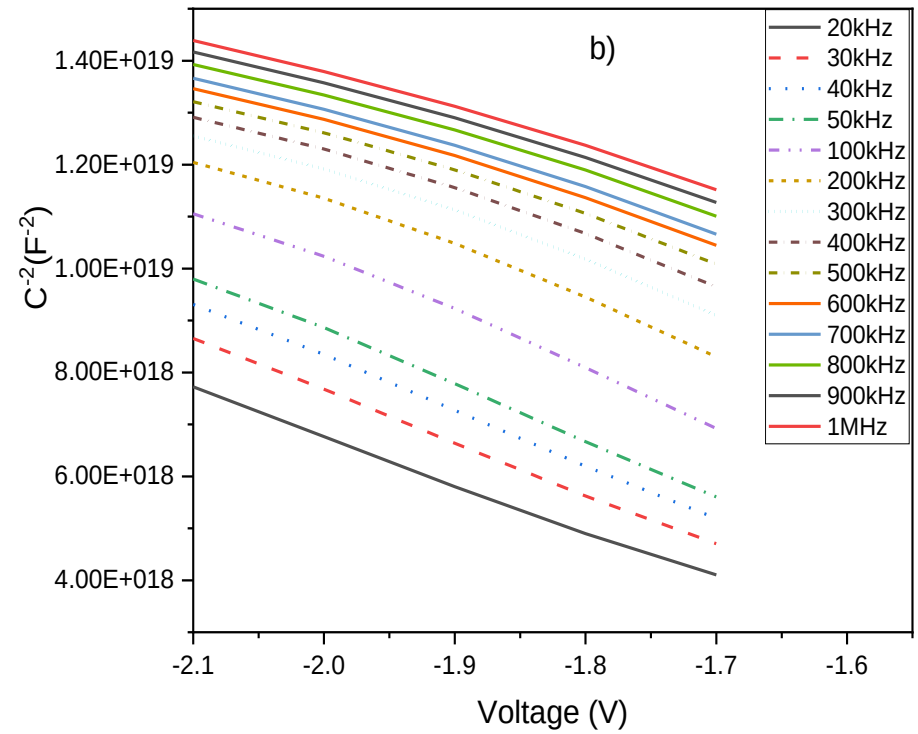
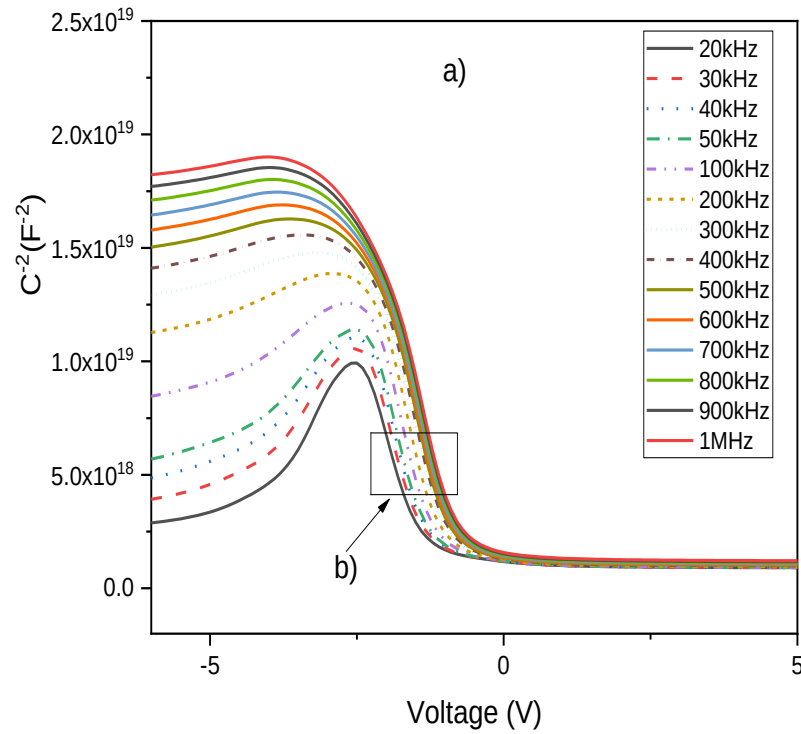
XRD patterns of the $\text{Al}_2\text{O}_3/\text{SiO}_2/\text{Si}$ structure as deposited and annealed at 250°C , 450°C , and 750°C .



Distribution of charges in the $Al_2O_3/SiO_2/n-Si$ multilayer [2].



a) Low frequency and b) High frequency corrected C-V curves for the $\text{Al}_2\text{O}_3/\text{SiO}_2/\text{Si}$ MOS capacitor annealed at 450°C .



a) C^{-2} -V curves for the $\text{Al}_2\text{O}_3/\text{SiO}_2/\text{Si}$ MOS capacitor annealed at 450°C . **b)** Linear region of the C^{-2} -V curves for the $\text{Al}_2\text{O}_3/\text{SiO}_2/\text{Si}$ MOS capacitor annealed at 450°C .

Frequency (kHz)	V _O (V)	V _D (V)	N _D (×10 ¹⁵ cm ⁻³)	E _F (eV)	Δφ _B (meV)	Φ _B (eV)
20	-1.26	-1.23	4.16	0.228	21.945	1.02
30	-1.23	-1.21	3.80	0.231	21.356	0.996
40	-1.20	-1.18	3.65	0.232	21.004	0.965
50	-1.17	-1.14	3.58	0.232	20.759	0.931
100	-1.02	-0.999	3.64	0.232	20.172	0.787
200	-0.80	-0.774	4.03	0.229	19.457	0.564
300	-0.63	-0.603	4.39	0.227	18.708	0.394
400	-0.50	-0.474	4.64	0.226	17.918	0.266
500	-0.33	-0.366	4.85	0.225	17.044	0.158
600	-0.37	-0.347	5.03	0.224	16.983	0.140
700	-0.26	-0.237	5.05	0.223	15.581	0.0288
800	-0.18	-0.150	5.19	0.223	14.201	0.0582
900	-0.13	-0.101	5.24	0.222	13.115	0.108
1000	-0.08	-0.0534	5.29	0.222	11.681	0.157

Electrical parameters for the Al/Al₂O₃/SiO₂/n-Si MOS capacitor annealed at 450°C

CONCLUSION



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Heretofore, radiation sensing capabilities of the Al/Al₂O₃/Si and Al/SiO₂/Si were studied [3,4], and for now, after analyzing the structural and electrical characteristics of the Al/Al₂O₃/SiO₂/Si capacitor, it can be regarded as a prospective radiation sensing capacitor.

References

- [1] Bijay Kumar Sharma. Solid State Physics and Devices-the Harbinger of Third Wave of Civilization. 2014
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- [4] S. Kaya, E. Yilmaz, Influences of Co-60 gamma-ray irradiation on electrical characteristics of Al₂O₃ MOS capacitors, J. Radioanal. Nucl. Chem. 302 (2014) 425–431. <https://doi.org/10.1007/s10967-014-3295-7>.

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